

D

C

B

A

D

C

B

A

8

7

6

5

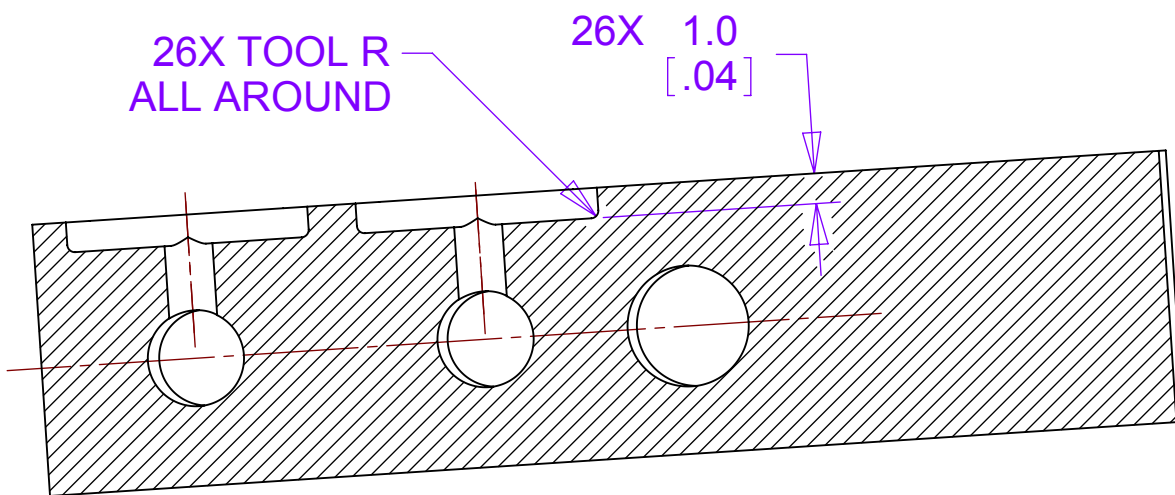
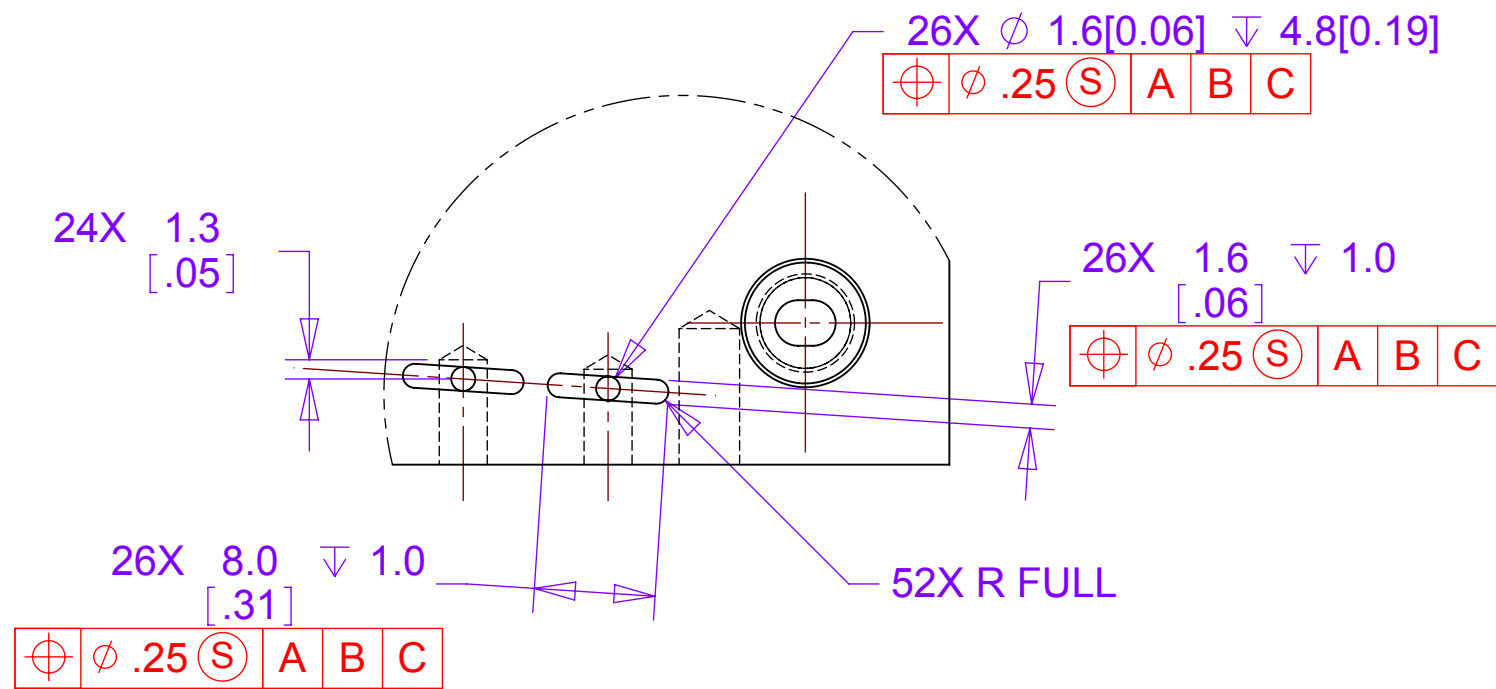
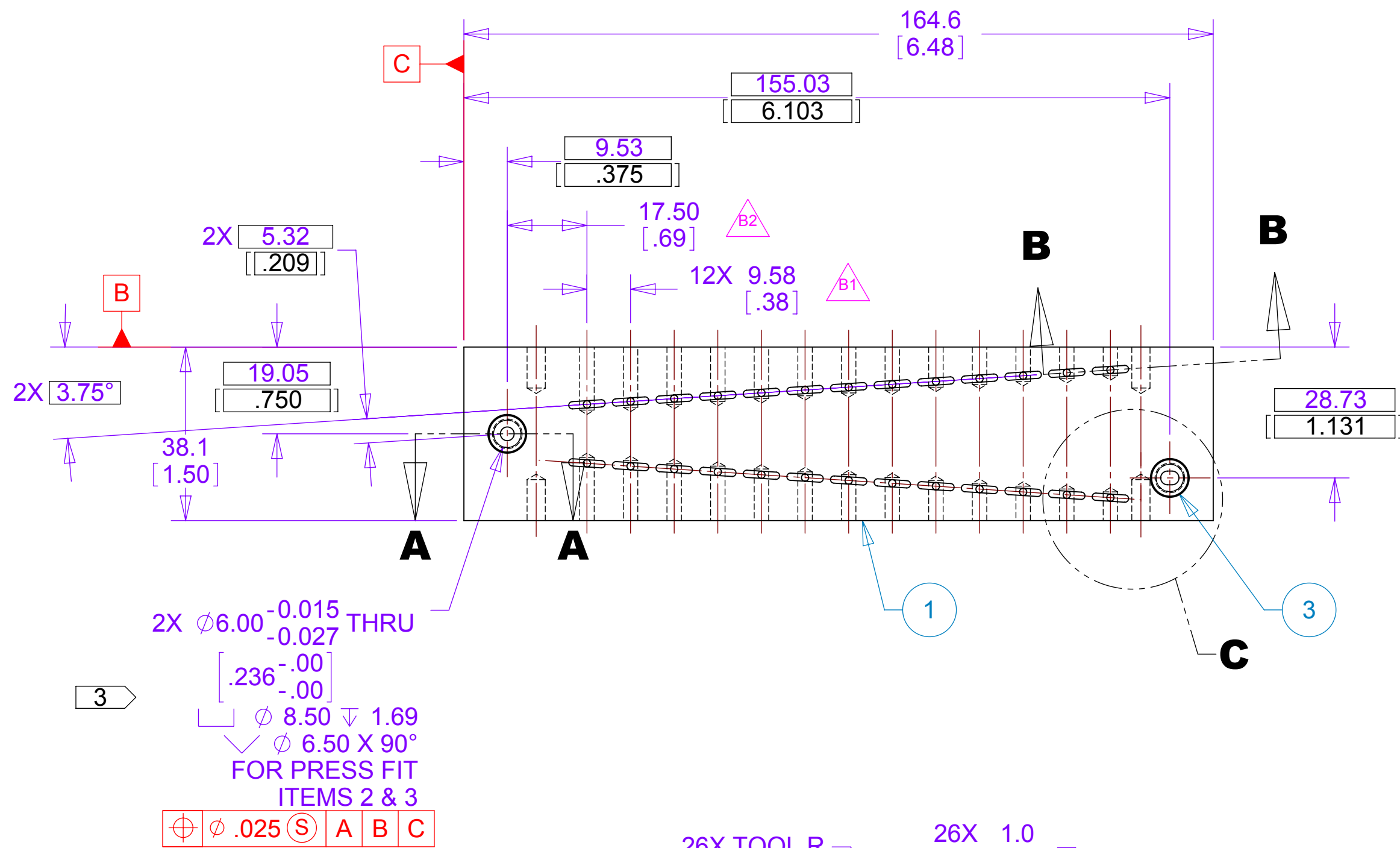
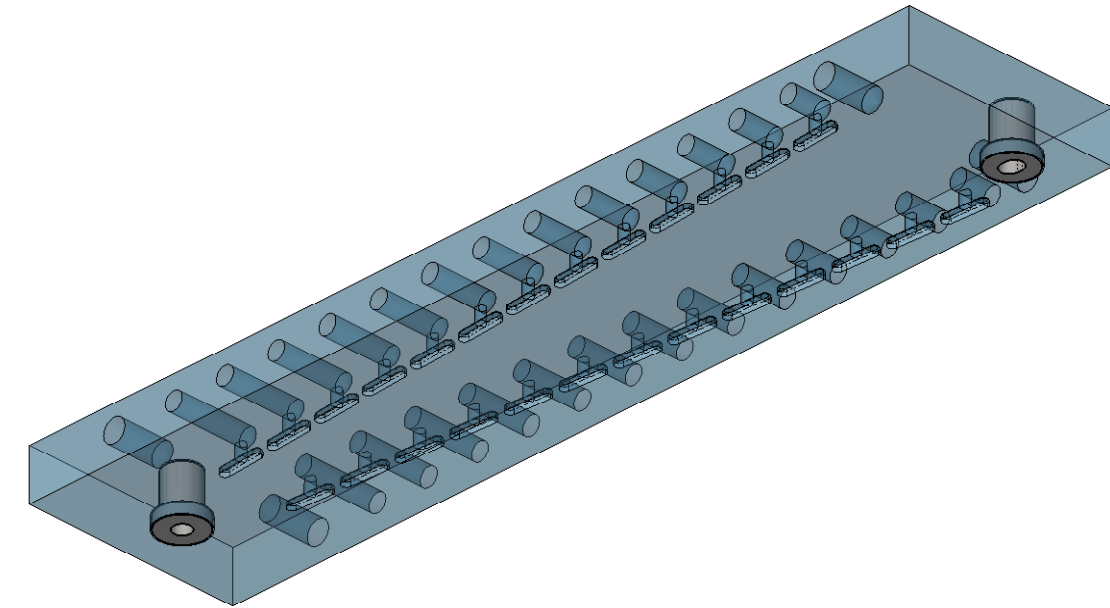
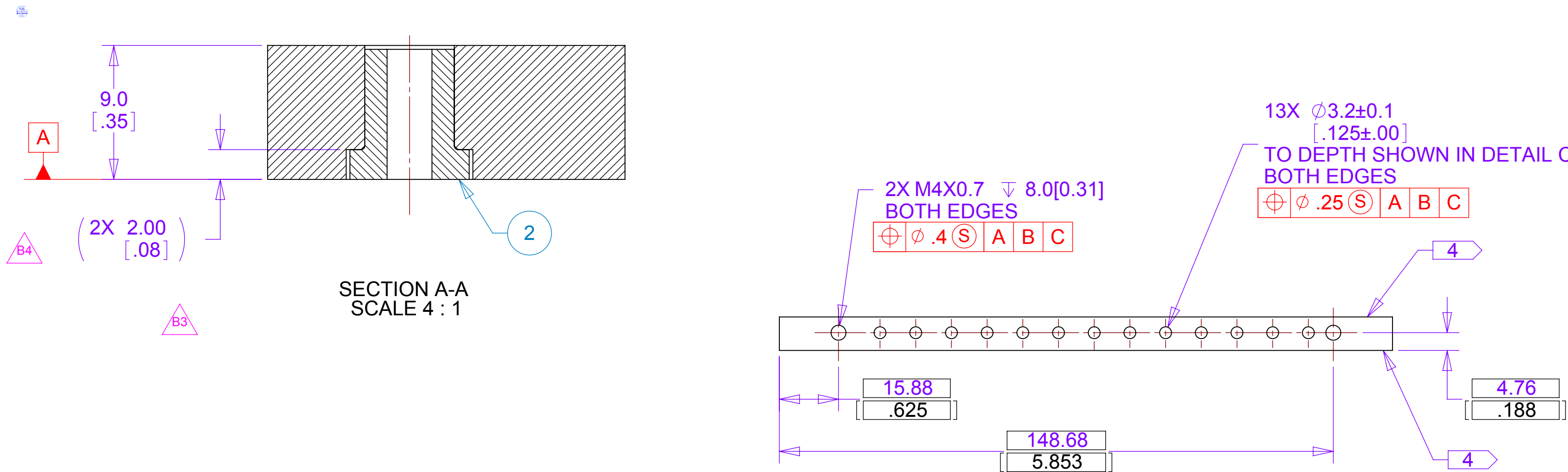
4

3

2

1

	REVISIONS			
REV	DESCRIPTION		DATE	APPROVED
A1	9.0	was 9.5	11/05/08	R. Smith
A2	.31	was .4		
A3	1.69	was .100		
B1	9.58	was 9.45	04/13/09	RJ Ponchione
B2	17.50	was 18.45		
B3	2X 0.31	Removed		
B4	2X 2.00	was 2X 1.69		

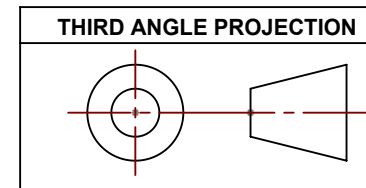


NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- INSPECT AND RECORD LOCATION.
- SURFACE TO REMAIN CLEAR. DO NOT MACHINE OR OTHERWISE MAR.

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HYTEC
RELEASED
DOCUMENT



PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
1	1		Chip Transfer Plate	Clear Acrylic
2	1	111-PHX-02-5206-1	Locating Pin Hole Bushing	Brass
3	1	111-PHX-02-5206-3	Locating Pin Slotted Bushing	Brass

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<div>HYTEC, INC</div> <div>TITLE</div> <div>PHENIX CENTRAL UPGRADE FVTX DETECTOR ASSEMBLY JIG CHIP TRANSFER PLATE ASSEMBLY</div>			
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR = +/- .30° SURFACE FINISH = 250		DWG. NO.	SIZE		
FINISH		PART NO.				111-PHX-01-5203	D
		Designer	SIGNATURE	DATE	1 of 1		
		Drawn	Roger L. Smith	9/16/2008			
		Checked	RJ Ponchione	9/16/2008			
		Engineer	RJ Ponchione	9/16/2008			
111-PHX-01-5203-1		Approved	RJ Ponchione	9/16/2008	SCALE 1:1	REVISION B	